PLEATED FILTER CARTRIDGES

These cartridges are designed for general purpose use wherever a cost effective filter is required:

Pleated Membrane Media Filter Cartridges

DPS grade Dual Layered Polyethersulfone Membrane Media Filter Cartridges

DPS General grade dual layered Polyethersulfone cartridges are custom configured to increase the surface area and give maximum throughputs for general purpose use wherever a cost effective membrane filter is required.

GPS grade Polyethersulfone Membrane Media Filter Cartridges

Polyethersulfone membrane cartridges priced below special purpose cartridges. Still integrity testable, but with greater dirt holding capacity.

GNM grade Nylon Membrane Media Filter Cartridges

Nylon Membrane cartridges capable of removing particles below the pleated pore size of the filter. Low level of extractables and excellent chemical compatibility with solvents.



GPM grade Polypropylene Membrane Media Filter Cartridges

GPM filters lower the cost of chemical/solvent filtration. GPM is often used in place of Teflon Membrane because of lower cost and no undesirable extractables.

GTM Teflon Membrane Media Filter Cartridges

Typical applications include filtration of aggressive fluids, vent filtration, air and gas filtration. These cartridges are found in the manufacturing processes of Pharmaceutical companies, semi-conductor manufacturers and bulk chemical companies.

WPS water grade Polyethersulfone Cartridges

WPS water grade Polyethersulfone cartridges are designed for general water purpose use, wherever a cost effective membrane filter is required. WPS cartridges are flushed with 17+ megohm-cm water to remove potential extraneous manufacturing debris. Priced below general purpose cartridges, WPS cartridges are still manufactured with the same careful attention to both quality and performance.



Pleated Depth Media Filter Cartridges

GGD grade Fiber Glass Depth Media Filter Cartridges

Fiber glass depth media cartridges flushed to remove manufacturing debris and individually integrity tested. Used in food, water and biological applications where heavy contamination loads plug other types of filters and maximum retention is required.

GPD grade Polypropylene Depth Media Filter Cartridges

Designed to hold the maximum amount of filter media that can be completely and effectively utilized in a cartridge, these filters lower the cost of filtration. These cartridges are flushed with 17+ meg ohm-cm water to remove potential extraneous manufacturing debris. These cartridge modules are also individually tested.

Commercial Pleated Depth Media Filter Cartridge

CPD grade Commercial Pleated Depth Media Filter Cartridges

CPD Pleated polypropylene depth cartridges are designed for clarifying applications requiring high flow capacity. The depth media utilized in the CPD product line is high loft Melt-blown polypropylene which gives exceptional flow characteristics and high dirt holding capacity because of its high internal porosity.





GTM grade

PTFE Membrane Media Filter Cartridges Engineered and Manufactured for Cost Effective Filtration

Distributed by: John Mulhern Company PO Box 6604, Santa Rosa, Ca 95406 (800) 761-9201 (707) 578-5105 fx (707) 578-5105 info@jmulhern.com

GTM grade PTFE cartridges are designed for general purpose use wherever a cost effective PTFE membrane filter is required. Manufactured with inherently hydrophobic PTFE membrane, these cartridges are designed for use in the filtration of aggressive solvents, and as compressed gas and vent filters. These cartridges are found in the manufacturing processes of pharmaceutical companies, semi-conductor manufacturers and bulk chemical companies. The cartridge surface area, filter core design, pleat configuration and pleat packing density have been optimized to provide increased cartridge life resulting in lower filtration operating costs. Each cartridge module is integrity tested.

Construction Materials 1

Filtration Media:	PTFE
Filtration Media Support:	Polypropylene
End Caps:	Polypropylene
Center Core:	Polypropylene
Outer Support Cage:	Polypropylene
Sealing Method:	Thermal Bonding
O-rings: Buna, Viton®, EP, Silicone	e, Teflon® Encapsulated
Silicone, Teflon® Encapsulated Viton®.	

¹All materials of construction are FDA accepted. Final assemblies have been validated to pass USP class 6 Toxicology extractable tests, oxidizable substances for plastics, endotoxin level and other quality tests.

Maximum Operating Parameters

Forward Differential Pressure: ... 50 psi (3.4 bar) at 20°C. **Reverse Differential Pressure**: 40 psi (2.7 bar) at 20°C. **Operating Temperature**: 180°F (82°C) at 10 psid (0.69 bar) in water.

Dimensions

Length:	. 5 to 40 inches (12.7 to 101.6 cm) nominal
Outside Diameter:	2.75 inches (7.0 cm) nominal
Filtration Area:	

9.0 gpm/psid/10 inch cartridge length



Applications

Final Filtration of:

- Compressed Air
- Pressurized Gases
- Solvents
- Tank Ventilation

Sanitization / Sterilization

Flow Rate

The following table represents typical water flow and air flow rates. These values are approximations because of the differences in pressure drop encountered in housings and piping systems. Extrapolation to multiple length cartridges in multi-round housings can be done for sizing purposes. Exact flow rates will be installation dependent.

			1
Pore	0.1 μm	0.22 μm	0.45 μm
SCFM	>26 SCFM/psid/10 inch cartridge length	>42 SCFM/psid/10 inch cartridge length	>68 SCFM/psid/10 inch cartridge length
GPM	1.25 gpm/psid/10 inch cartridge length	2.8 gpm/psid/10 inch cartridge length	5.7 gpm/psid/10 inch cartridge length
Pore	1.0 µm	3.0 µm	
SCFM	>85 SCFM/psid/10 inch cartridge length	>120 SCFM/psid/10 inch cartridge length	

11 gpm/psid/10 inch cartridge length

Integrity Test Specifications

(per 10 inch length) (60/40, IPA/water wetted membrane)

Pore Size	Bubble Point
0.1 μm	22 psig
0.22 μm	15 psig
0.45 μm	9 psig
1.0 <i>µ</i> m	6 psig
3.0 μm	3 psig

Quality Standards

Our goal is to ensure our customers the greatest possible value for their filtration dollar. We equipment is highly automated, reducing hand operations that cachieve both low cost manufacture and high quality by employing state of the art manufacturing equipment. This computer controlled ompromise quality. Each operation including assembly, testing, cleaning, drying and packaging is done in appropriately rated clean rooms. Critical Process Filtration manages an ISO 9000 facility that produces validated products to rigorous standards. Manufacturing is controlled using sophisticated MRP software that is networked to work stations in manufacturing centers and inspection points. During the manufacturing and inspection processes, data is collected "real time" from machinery and measuring instruments. This allows variable and attribute data to be guickly and easily analyzed to facilitate constant improvements in both quality and cost.

Total Performance

Critical Process Filtration, Inc. is a vertically integrated supplier of filtration products and services to industries in which filtration is considered to be a critical part of the manufacturing process. We manufacture a complete line of products to help you achieve all your filtration requirements from a single source.



Ordering Information

The cartridge catalog number is made up of several variable characters i.e. pore size, length, O-ring material, and end cap code. For example: a 0.1 μm, 20 inch (50.8 cm) long cartridge with 2-222, Teflon_® encapsulated Viton_® O-rings, no spear (flat top) and no 316 SS Ring would be designated as: GTM*10N00002T5.

GTM Pore size code * $10 = 0.10 \mu m$ *20 = $0.22 \, \mu m$ *40 = $0.45 \, \mu m$ $1*0 = 1.0 \mu m$ $3*0 = 3.0 \mu m$



000

Cartridge Length $\mathbf{05} = 4.875 \text{ inches (12.4 cm)}$

97 = 9.75 inches (24.6 cm) $\mathbf{01} = 10 \text{ inches } (25.4 \text{ cm})$

19 = 19.5 inches (49.5 cm)

02 = 20 inches (50.8 cm)

29 = 29.25 inches (74.3 cm) 03 = 30 inches (76.2 cm)

04 = 40 inches (101.6 cm)



O-ring code

S = Silicone $\mathbf{B} = Buna$

V = Viton®

T = Teflon_® Encapsulated Viton_®

 $\mathbf{E} = \mathbf{FP}$

R = Teflon® Encapsulated Silicone



End cap code

= Flat Gasket, DOE

= Flat Gasket / Plug

= 2-222 O-ring / Plug

= 213/119 Internal O-ring DOE

= 213/119 Internal O-ring / Plug

= 2-222 O-ring / Flat

= 2-226 O-ring / Flat

= 020 O-ring / Plug

= 2-222 O-ring / Spear

= 2-226 O-ring / Spear

21 = 2-223 O-ring / Flat

22 = 2-223 O-ring / Spear**23** = 2-222 O-ring 3 Tab / Flat

24 = 2-222 O-ring 3 Tab / Spear







GPM grade

Polypropylene Membrane Media Filter Cartridges engineered and manufactured for cost effective filtration

Distributed by: John Mulhern Company info@jmulhern.com PO Box 6604, Santa Rosa, CA 95406 800 761-9201 707 578-5105 fx 707 578-8692

GPM grade Polypropylene Membrane cartridges are designed for general purpose use wherever a cost effective membrane filter is required. Designed to hold the maximum amount of filter media that can effectively utilized in a carbe completely and tridge, GPM filters lower the cost of filtration. GPM cartridges are flushed with 17+ megohm-cm water to remove potential extraneous manufacturing debris. These cartridge modules are also individually tested. Priced below special purpose cartridges, GPM cartridges are still manufactured with the same careful attention to both quality and performance. Often used in place of Teflon® Membrane because of lower cost and no undesirable extractables

Construction Materials 1

Filtration Media:	Polypropylene
Filtration Media Support:	
End Caps:	
Center Core:	
Outer support Cage:	Polypropylene
Sealing Method:	
O-rings: Buna, Viton,	
Encapsulated Silicone, Teflon®	Encapsulated Viton

¹All materials of construction are FDA accepted. Final assemblies have been validated to pass USP class 6 Toxicology extractable tests, oxidizable substances for plastics, endotoxin level and other quality tests.

Maximum Operating Parameters

Forward Differential Pressure: 50 psi (3.4 bar) at 20°C. Reverse Differential Pressure: 40 psi (2.7 bar) at 20°C. Operating Temperature:....... 180°F (82°C) at 10 psid (0.69 bar) in water.

Recommended Change Out Pressure: ... 35 psid (2.4 bar)

Sanitization / Sterilization



Applications

Filtration of:

• Etchants • Gases

Tank VentsCompressed AirChemicals

• Acids & Bases • Fermentation Air

Dimensions

Length: 5 to 40 inches (12.7 to 101.6 cm) nominal **Outside Diameter:** 2.75 inches (7.0 cm) nominal **Filtration Area:** 7.0 ft ² (0.65 m²) Per 10" length

Validation

GPM grade cartridges are validated using modified HIMA protocols

<u>Integrity Test Specifications</u> (per 10 inch length) (water wetted membrane)

Pore Size	Air Diffusion Rate
0.1 µm	<u> √</u> 50 cc/min at 40 psi (2756 mbar)
0.22 рт	<u> √</u> 50 cc/min at 35 psi (2412 mbar)

The following table represents typical water flow at a one psi (69 mbar) pressure differential across a single 10 inch cartridge element. The test fluid is water at ambient temperature. Extrapolation for housings with multiple elements and higher pressure drops is acceptable, but as flows increase the pressure drop of the housing becomes more apparent.

Pore Size	0.1 µm	0.22 µm	
GPM	0.75	2.75	
SCFM	>22 SCFM/psid/10 inch cartridge length	>32 SCFM/psid/10 inch cartridge length	
Gas Retention	0.01 µm	0.02 µm	

Quality Standards

Our goal is to ensure our customers the greatest possible value for their filtration dollar. We achieve both low cost manufacture and high quality by employing state of the art manufacturing equipment. This computer controlled equipment is highly automated, reducing hand operations that compromise quality. Each operation including assembly, testing, cleaning, drying and packaging is done in appropriately rated clean rooms. Critical Process Filtration manages an ISO 9000 facility that produces validated products to rigorous standards. Manufacturing is controlled using sophisticated MRP software that is networked to work stations in manufacturing centers and inspection points. During the manufacturing and inspection processes, data is collected "real time" from machinery and measuring instruments. This allows variable and attribute data to be quickly and easily analyzed to facilitate constant improvements in both quality and cost.

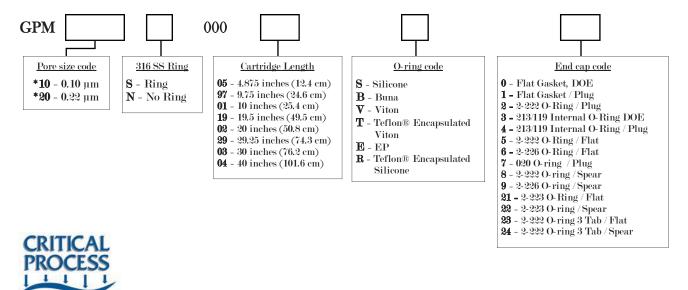
Total Performance

Critical Process Filtration, Inc.® is a vertically integrated supplier of filtration products and services to industries in which filtration is considered to be a critical part of the manufacturing process. We manufacture a complete line of products to help you achieve all your filtration requirements from a single source.



Ordering Information

The cartridge catalog number is made up of several variable characters i.e. pore size, length, O-ring material, and end cap code. For example: a $0.10~\mu m$, 20~inch (50.8~cm) long cartridge with 2-222, Teflon® Encapsulated Viton O-rings no spear (flat top) and no 316 SS Ring would be designated as: GPM*10N00002T5.



FILTRATION, INC.



GPS grade

Polyethersulfone Membrane Media Filter Cartridges engineered and manufactured for cost effective filtration

Distributed by: John Mulhern Company 800 761-9201 PO Box 6604 Santa Rosa, Ca 95406 fx 707 578-8692 info@jmulhern.com

GPS general grade Polyethersulfone cartridges are designed for general purpose use wherever a cost effective membrane filter is required. Designed to hold the maximum amount of filter media that can be completely and — effectively utilized in a cartridge, GPS filters lower the cost of filtration . GPS cartridges are flushed with 17+ megohm-cm water to remove potential extraneous manufacturing debris. These cartridge modules are also individually tested. Priced below special purpose cartridges, GPS cartridges are still manufactured with the same careful attention to both quality and performance.

Construction Materials 1

Filtration Media:	. Polyethersulfone
Filtration Media Support:	Polypropylene
End Caps:	Polypropylene
Center Core:	Polypropylene
Outer support Cage:	Polypropylene
Sealing Method:	Thermal Bonding
O-rings: Buna, Viton, EP,	Silicone, Teflon®
Encapsulated Silicone, Teflon® Encap	sulated Viton

¹All materials of construction are FDA accepted. Final assemblies have been validated to pass USP class 6 Toxicology extractable tests, oxidizable substances for plastics, endotoxin level and other quality tests.

Maximum Operating Parameters

Forward Differential Pressure: 50 psi (3.4 bar) at 20°C. Reverse Differential Pressure: 40 psi (2.7 bar) at 20°C. Operating Temperature:....... 180°F (82°C) at 10 psid (0.69 bar) in water.

Recommended Change Out Pressure: ... 35 psid (2.4 bar)

Dimensions

Length: 5 to 40 inches (12.7 to 101.6 cm) nominal **Outside Diameter:** 2.75 inches (7.0 cm) nominal **Filtration Area:** 7.0 ft ² (0.65 m²) Per 10" length

Sanitization / Sterilization

Filtered Hot Water: 194°F (90°	C)
Chemical Sanitization:Industry standa	
concentrations of hydrogen peroxide, paracetic aci	d,
sodium hypochlorite and other selected chemica	ls.
Sanitization protocols designed to extend the useful li	fe
of GPS cartridges are available from Critical Proce	ss
Filtration, Inc.®.	



Applications

Filtration of:

Process Water
DI Water
Inks & Dyes
Acids & Bases
Soft Drinks
Bottled Water
Chemicals
Cosmetics

Validation

GPS grade cartridges are validated using modified HIMA protocols at a challenge level of 10^4 organisms per cm² of filter media. (0.22 μm challenged with Brevundimonas diminutal) (0.45 μm challenged with Serratia marscecens) (0.65 μm challenged with Saccharomyces

<u>Integrity Test Specifications</u> (per 10 inch length)

Pore Size	Air Diffusion Rate
0.03 µm	≤ 55 cc/min at 60 psi (4137 mbar)
0.1 µm	
0.22 µm	
0.45 µm	≤ 55 cc/min at 20 psi (1378 mbar)
0.65 µm	≤ 55 cc/min at 15 psi (1044 mbar)
0.8 µm	<u> √</u> 55 cc/min at 12 psi (827 mbar)
1.0 µm	<u> √</u> 55 cc/min at 8 psi (552 mbar)
1.2 µm	<u>∠</u> 55 cc/min at 7 psi (483 mbar)

The following table represents typical water flow at a one psi (69 mbar) pressure differential across a single 10 inch cartridge element. The test fluid is water at ambient temperature. Extrapolation for housings with multiple elements and higher pressure drops is acceptable, but as flows increase the pressure drop of the housing becomes more apparent.

Pore Size	0.03 µm	0.10 µm	0.22 µm	0.45 µm	0.65 µm	0.80 µm	1.0 µm	1.2 µm
GPM	1.5	2.5	4.5	7.0	8.3	9.0	9.5	9.8
LPM	5.67	9.46	17.03	26.49	31.41	34.06	35.96	37.09

Quality Standards

Our goal is to ensure our customers the greatest possible value for their filtration dollar. We achieve both low cost manufacture and high quality by employing state of the art manufacturing equipment. This computer controlled equipment is highly automated, reducing hand operations that compromise quality. Each operation including assembly, testing, cleaning, drying and packaging is done in appropriately rated clean rooms. Critical Process Filtration manages an ISO 9000 facility that produces validated products to rigorous standards. Manufacturing is controlled using sophisticated MRP software that is networked to work stations in manufacturing centers and inspection points. During the manufacturing and inspection processes, data is collected "real time" from machinery and measuring instruments. This allows variable and attribute data to be quickly and easily analyzed to facilitate constant improvements in both quality and cost.

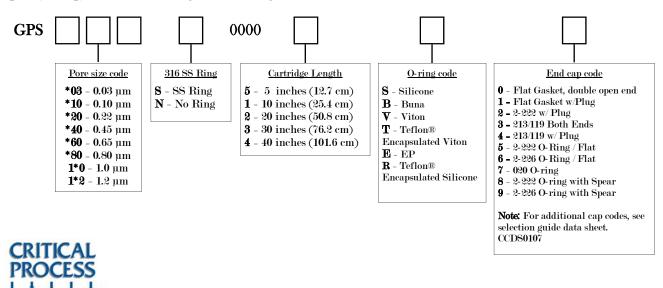
Total Performance

Critical Process Filtration, Inc.® is a vertically integrated supplier of filtration products and services to industries in which filtration is considered to be a critical part of the manufacturing process. We manufacture a complete line of products to help you achieve all your filtration requirements from a single source.



Ordering Information

The cartridge catalog number is made up of several variable characters i.e. pore size, length, O-ring material, and end cap code. For example: a $0.10~\mu m$, 20~inch (50.8~cm) long cartridge with 2-222, Teflon® Encapsulated Viton O-rings no spear (flat top) and no 316 SS Ring would be designated as: GPS*10N00002T5.



FILTRATION, INC.



DPS grade

Dual Layered Polyethersulfone Membrane Media Filter Cartridges Engineered and Manufactured for cost Effective Filtration

Distributed by: John Mulhern Company Santa Rosa, Ca

800. 761-9201 707. 578.5105 info@jmulhern.com

DPS general grade dual layered Polyethersulfone cartridges are custom configured to increase the surface area and give maximum throughputs for general purpose use wherever a cost effective membrane filter is required. DPS cartridges require fewer change outs and are configured for maximum solids holding at the rated pore size thus lowering the cost of filtration. DPS cartridges are flushed with 17+ megohm-cm water to remove potential extraneous manufacturing debris. These cartridge modules are also individually tested. Priced below special purpose cartridges, DPS cartridges are still manufactured with the same careful attention to both quality and performance.

Construction Materials 1

Filtration Media:	Polyethersulfone
Prefiltration Media:	Polyethersulfone
Filtration Media Support:	Polypropylene
End Caps:	Polypropylene
Center Core:	Polypropylene
Outer Support Cage:	Polypropylene
Sealing Method:	Thermal Bonding
O rings:	Buna, Viton®, EP, Silicone, Teflon®
Encapsulated Silicone, Teflon® En	ncapsulated Viton®

1All materials of construction are FDA accepted. Final assemblies have been validated to pass USP class 6 Toxicology extractable tests, oxidizable substances for plastics, endotox in level and other quality tests.

Maximum Operating Parameters

Forward Differential Pressure : 5	0 psi (3.4 bar) at	20°C.
Reverse Differential Pressure : 4	0 psi (2.7 bar) at	20°C.
Operating Temperature:	180°F (82°C) at 10) psid
(0.69 bar) in water.		

Sanitization / Sterilization

Filtered Hot Water:	194°F (90°C)
Autoclave:	260°F (127°C), 30 min, multiple cycles
In line Steam:	275°F (135°C), 30 min, multiple cycles
Chemical Sanitization:	Industry standard
concentrations of hydrogen	peroxide, paracetic acid, sodium
hypochlorite and other selected	ed chemicals. Sanitization protocols
designed to extend the useful	life of DPS cartridges are available
from Critical Process Filtration, I	nc.

Validation

DPS grade cartridges are validated using modified HIMA protocols at a challenge level of 10^4 organisms per cm² of filter media. (0.22 μ m challenged with Brevundimonas diminuta) (0.45 μ m challenged with Serratia marscecens) (0.65 μ m challenged with Saccharomyces cerevisiae).



Applications

Final Filtration of:

- Process Water
- DI Water
- Inks & Dyes
- Acids & Bases
- Soft Drinks
- Bottled Water
- Chemicals
- Cosmetics

Dimensions

Length : 5 to 40 ir	nches (12.7 to 101.6 cm) nominal
Outside Diameter:	2.75 inches (7.0 cm) nominal
Filtration Area:	9.1 ft² (0.85 m²) Per 10" length

Integrity Test Specifications

(per 10-inch length) (water wetted membrane)

Pore Size	Air Diffusion Rate
0.03 μm	≤ 64 cc/min at 60 psi (4137 mbar)
0.10 μm	≤ 64 cc/min at 48 psi (3307 mbar)
0.22 μm	≤ 64 cc/min at 35 psi (2412 mbar)
0.45 µm	≤ 64 cc/min at 20 psi (1378 mbar)
0.65 μm	≤ 64 cc/min at 15 psi (1044 mbar)
0.80 µm	≤ 64 cc/min at 12 psi (827 mbar)
1.0 µm	≤ 64 cc/min at 8 psi (552 mbar)
1.2 μm	≤ 64 cc/min at 7 psi (483 mbar)

The following table represents typical water flow at a one psi (69 mbar) pressure differential across a single 10-inch cartridge element. The test fluid is water at ambient temperature. Extrapolation for housings with multiple elements and higher pressure drops is acceptable, but as flows increase the pressure drop of the housing becomes more apparent.

Pore Size	0.03 μm	0.10 μm	0.22 μm	0.45 μm	0.65 μm	0.80 µm	1.0 µm	1.2 µm
GPM	1.5	2.5	4.5	7.0	8.3	9.0	9.5	9.8
LPM	5.67	9.46	17.03	26.49	31.41	34.06	35.96	37.09

Quality Standards

Our goal is to ensure our customers the greatest possible value for their filtration dollar. We achieve both low cost manufacture and high quality by employing state of the art manufacturing equipment. This computer-controlled equipment is highly automated, reducing hand operations that compromise quality. Each operation, including assembly, testing, cleaning, drying and packaging, is done in appropriately rated clean rooms. Critical Process Filtration manages an ISO 9000 facility that produces validated products to rigorous standards. Manufacturing is controlled using sophisticated MRP software that is networked to work stations in manufacturing centers and inspection points. During the manufacturing and inspection processes, data is collected "real time" from machinery and measuring instruments. This allows variable and attribute data to be quickly and easily analyzed to facilitate constant improvements in both quality and cost.

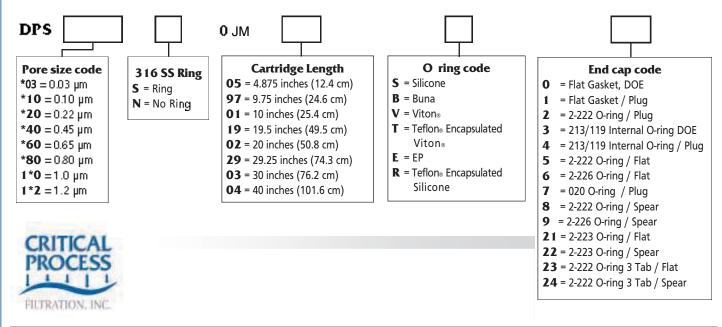
Total Performance

Critical Process Filtration, Inc. is a vertically integrated supplier of filtration products and services to industries in which filtration is considered to be a critical part of the manufacturing process. We manufacture a complete line of products to help you achieve all your filtration requirements from a single source.



Ordering Information

The cartridge catalog number is made up of several variable characters i.e. pore size, length, O-ring material, and end cap code. For example: a $0.45 \mu m$, 20 inch (50.8 cm) long cartridge with 2-222, Silicone O-rings, no spear (flat top) and no 316 SS Ring would be designated as: DPS*40N00002S5.





GNM grade

Nylon Membrane Media Filter Cartridges Engineered and Manufactured for Cost Effective Filtration

Distributed by: John Mulhern Company

PO Box 6604, Santa Rosa, CA 95406

(800) 761-9201 (707) 578-5105 info@jmulhern.com

GNM grade Nylon Media cartridges are designed for general purpose use wherever a cost effective pleated membrane filter is required. Designed to hold the maximum amount of filter media that can be completely and effectively utilized in a cartridge, GNM filters lower the cost of filtration. GNM cartridges are flushed with 17+ megohm-cm water to remove potential extraneous manufacturing debris. These cartridge modules are also individually tested. Priced below special purpose cartridges, GNM cartridges are still manufactured with the same careful attention to both quality and performance.

Construction Materials 1

Filtration Media:	Nylon
Filtration Media Support: .	Polypropylene
End Caps:	Polypropylene
Center Core:	Polypropylene
Outer Support Cage:	Polypropylene
Sealing Method:	Thermal Bonding
O rings:	Buna, Viton®, EP, Silicone, Teflon®
Encapsulated Silicone, Teflon® Er	ncapsulated Viton®

¹All materials of construction are FDA accepted. Final assemblies have been validated to pass USP class 6 Toxicology extractable tests, oxidizable substances for plastics, endotoxin level and other quality tests.

Maximum Operating Parameters

Forward Differential Pressure:	50 psi (3.4 bar) at 20°C.
Reverse Differential Pressure:	40 psi (2.7 bar) at 20°C.
Operating Temperature:	180°F (82°C) at 10 psid
(0.69 bar) in water.	
	25 11/2 41 1

Recommended Change Out Pressure: 35 psid (2.4 bar)

Dimensions

Length : 5 to 40 inc	hes (12.7 to 101.6 cm) nominal
Outside Diameter:	2.75 inches (7.0 cm) nominal
Filtration Area:	7.2 ft ² (0.67 m ²) Per 10"length

Validation

GNM grade cartridges are validated using modified HIMA protocols at a challenge level of 10^4 organisms per cm² of filter media. (0.22 μ m challenged with Brevundimonas diminutal) (0.45 μ m challenged with Serratia marscecens) (0.65 μ m challenged with Saccharomyces cerevisiae).



Applications

Filtration of:

- Process Water
- Beverages
- DI Water
- Bottled Water
- Chemicals
- Solvents

Sanitization / Sterilization

Filtered Hot Water:	194°F (90°C)
Autoclave:	. 260°F (127°C), 30 min, multiple cycles
In line Steam:	275°F (135°C), 30 min, multiple cycles
Chemical Sanitization:	Nylon does not tolerate
cal Process filtration to dete tocol can be used with the	nmon sanitization agents. Consult Criti- rmine if your chemical sanitization pro- ese cartridges. Or for a protocol that inpatible with these cartridges.

Integrity Test Information (per 10 inch length)

(water wetted membrane)

Pore Size	Air Diffusion Rate	
0.03 μm	≤ 55 cc/min at 60 psi (4137 mbar)	
0.10 μm	≤ 55 cc/min at 48 psi (3307 mbar)	
0.22 μm	≤ 55 cc/min at 35 psi (2412 mbar)	
0.45 μm	≤ 55 cc/min at 20 psi (1378 mbar)	
0.65 µm	≤ 55 cc/min at 15 psi (1034 mbar)	

The following table represents typical water flow at a one psi (69 mbar) pressure differential across a single 10 inch cartridge element. The test fluid is water at ambient temperature. Extrapolation for housings with multiple elements and higher pressure drops is acceptable, but as flows increase the pressure drop of the housing becomes more apparent.

Pore Size	0.03 μm	0.10 µm	0.22 μm	0.45 μm	0.65 μm
GPM	0.75	1.0	1.25	3.0	5.5
LPM	2.84	3.79	4.73	11.36	20.82

Quality Standards

Our goal is to ensure our customers the greatest possible value for their filtration dollar. We achieve both low cost manufacture and high quality by employing state of the art manufacturing equipment. This computer controlled equipment is highly automated, reducing hand operations that compromise quality. Each operation including assembly, testing, cleaning, drying and packaging is done in appropriately rated clean rooms. Critical Process Filtration manages an ISO 9000 facility that produces validated products to rigorous standards. Manufacturing is controlled using sophisticated MRP software that is networked to work stations in manufacturing centers and inspection points. During the manufacturing and inspection processes, data is collected "real time" from machinery and measuring instruments. This allows variable and attribute data to be guickly and easily analyzed to facilitate constant improvements in both quality and cost, and measuring instruments. This allows variable and attribute data to be guickly and easily analyzed to facilitate constant improvements in both quality and cost.

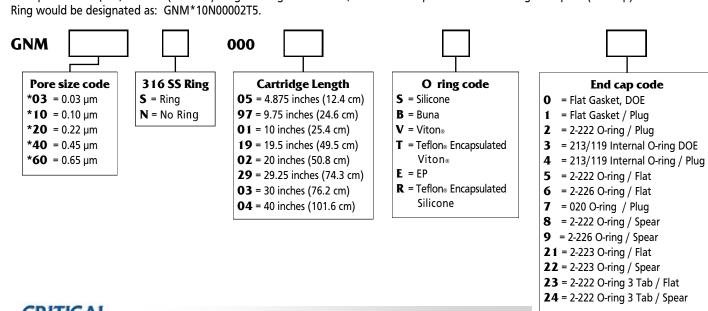
Total Performance

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Ordering Information

The cartridge catalog number is made up of several variable characters i.e. pore size, length, O-ring material, and end cap code. For example: a $0.10 \mu m$, 20 inch (50.8 cm) long cartridge with 2-222, Teflon® Encapsulated Viton O-rings no spear (flat top) and no 316 SS Ring would be designated as: GNM*10N00002T5.





GGD grade

Fiber Glass Depth Media Filter Cartridges Engineered and manufactured for maximum efficiency and value

Distributed by: John Mulhern Company

PO Box 6604, Santa Rosa, Ca 95403

info@jmulhern.com 707 578-5105

GGD grade Fiber Glass Depth cartridges are designed for general purpose use wherever a cost effective pleated Fiber Glass Depth filter is required. 99% retention at the rated pore size and designed to hold the maximum amount of filter media that can be completely and effectively utilized in a cartridge, GGD filters lower the cost of filtration. GGD cartridges are flushed with 17+ megohm-cm water to remove potential extraneous manufacturing debris. These cartridge modules are also individually tested. Priced below special purpose cartridges, GGD cartridges are still manufactured with the same careful attention to both quality and performance.

Construction Materials 1

Filtration Media:	Fiber Glass
Filtration Media Support:	
End Caps:	Polypropylene
Center Core:	Polypropylene
Outer support Cage:	
Sealing Method:	Thermal Bonding
O-rings: Buna, Viton,	EP, Silicone, Teflon®
Encapsulated Silicone, Teflon® E	ncapsulated Viton

All materials of construction are FDA accepted. Final assemblies have been validated to pass USP class 6 Toxicology extractable tests, oxidizable substances for plastics, endotoxin level and other quality tests.

Maximum Operating Parameters

Forward Differential Pressure: 50 psi (3.4 bar) at 20°C. Reverse Differential Pressure: 40 psi (2.7 bar) at 20°C. Operating Temperature:....... 180°F (82°C) at 10 psid (0.69 bar) in water.

Recommended Change Out Pressure: ... 35 psid (2.4 bar)

Dimensions

Length: 5 to 40 inches (12.7 to 101.6 cm) nominal **Outside Diameter:** 2.75 inches (7.0 cm) nominal **Filtration Area:** Up to 6.8 ft² (0.63 m²) Per 10" length

Applications

Filtration of:

- Wine Clarification
- Beverage Clarification
- Cosmetics
- Syrups

- Soft Drinks
- Bottled Water
- Process Water
- Air

Sanitization / Sterilization

Flow Rate

The following table represents typical water flow at a one psi (69 mbar) pressure differential across a single 10 inch cartridge element. The test fluid is water at ambient temperature. Extrapolation for housings with multiple elements and higher pressure drops is acceptable, but as flows increase the pressure drop of the housing becomes more apparent.

Pore	0.22 µm	0.30 µm	0.45 µm	0.65 µm	1.0 µm	2.0 µm	3.0 µm	5.0 µm	10 µm	20 µm	30 µm
GPM	2.6	3.0	5.0	6.0	8.0	10	12	14	→ 1 5	>15	>15
LPM	9.84	11.35	18.92	22.71	30.28	37.85	45.42	52.99	→56.78	→56.78	>56.78

Integrity Test Information

Cartridges are factory tested for integrity before shipment. Field Duplication of these tests is not practical because of the complexity of the testing process and absence of commercial portable testing equipment.

Quality Standards

Our goal is to ensure our customers the greatest possible value for their filtration dollar. We achieve both low cost manufacture and high quality by employing state of the art manufacturing equipment. This computer controlled equipment is highly automated, reducing hand operations that compromise quality. Each operation including assembly, testing, cleaning, drying and packaging is done in appropriately rated clean rooms. Critical Process Filtration manages an ISO 9000 facility that produces validated products to rigorous standards. Manufacturing is controlled using sophisticated MRP software that is networked to work stations in manufacturing centers and inspection points. During the manufacturing and inspection processes, data is collected "real time" from machinery and measuring instruments. This allows variable and attribute data to be quickly and easily analyzed to facilitate constant improvements in both quality and cost.

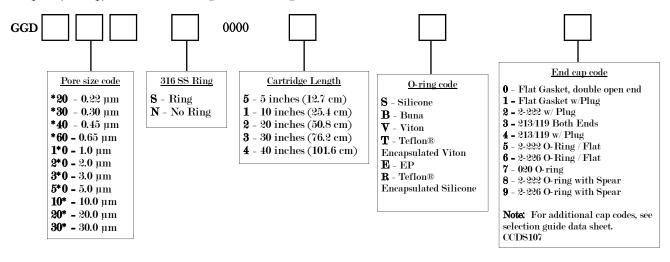
Total Performance

Critical Process Filtration, Inc.® is a vertically integrated supplier of filtration products and services to industries in which filtration is considered to be a critical part of the manufacturing process. We manufacture a complete line of products to help you achieve all your filtration requirements from a single source.



Ordering Information

The cartridge catalog number is made up of several variable characters i.e. pore size, length, O-ring material, and end cap code. For example: a 1.0 μ m, 20 inch (50.8 cm) long cartridge with 2-222, Teflon® Encapsulated Viton O-rings, no spear (flat top) and no 316 SS Ring would be designated as: GGD1*0N00002T5.







GPD grade

Polypropylene Depth Media Filter Cartridges Engineered and manufactured for maximum efficiency and value

Distributed By: John Mulhern Company

Santa Rosa, Ca

(707) 578-5105 (800) 761-9201

GPD grade Polypropylene cartridges are designed for general purpose use wherever a cost effective pleated depth filter is required. Rated at 99.9% efficiencies at the rated pore size and designed to hold the maximum amount of filter media that can be completely and effectively utilized in a cartridge, GPD filters lower the cost of filtration. GPD cartridges are flushed with 17+ megohm-cm water to remove potential extraneous manufacturing debris. These cartridge modules are also individually tested. Priced below special purpose cartridges, GPD cartridges are still manufactured with the same careful attention to both quality and performance.

Construction Materials 1

Filtration Media:	Polypropylene
Filtration Media Support:	
End Caps:	
Center Core:	Polypropylene
Outer support Cage:	Polypropylene
Sealing Method:	Thermal Bonding
O-rings: Buna, Viton,	
Encapsulated Silicone, Teflon®	Encapsulated Viton

¹All materials of construction are FDA accepted. Final assemblies have been validated to pass USP class 6 Toxicology extractable tests, oxidizable substances for plastics, endotoxin level and other quality tests.

Maximum Operating Parameters

Forward Differential Pressure: 50 psi (3.4 bar) at 20°C. Reverse Differential Pressure: 40 psi (2.7 bar) at 20°C. Operating Temperature:....... 180°F (82°C) at 10 psid (0.69 bar) in water.

Recommended Change Out Pressure: ... 35 psid (2.4 bar)

Dimensions

Length: 5 to 40 inches (12.7 to 101.6 cm) nominal **Outside Diameter:** 2.75 inches (7.0 cm) nominal **Filtration Area:** Up to 7.2 ft² (0.67 m²) Per 10" length



Applications

Filtration of:

- Wine Clarification
- Beverage Clarification
- Cosmetics
- Chemicals

- Soft Drinks
- Bottled Water
- Process Water
- Air & Gases

Sanitization / Sterilization

Flow Rate

The following table represents typical water flow at a one psi (69 mbar) pressure differential across a single 10 inch cartridge element. The test fluid is water at ambient temperature. Extrapolation for housings with multiple elements and higher pressure drops is acceptable, but as flows increase the pressure drop of the housing becomes more apparent.

Pore	0.10	0.22	0.45	0.65	1.0 µm	3.0 µm	5.0 µm	10 µm	20 µm	30 µm	40 µm	60 µm	100 µm
GPM	1.0	3.0	5.0	6.0	8.0	12	16	18	>20	>20	> 50	>20	>20
LPM	3.79	11.35	18.92	22.71	30.28	45.42	60.56	68.13	→75.70	→75.70	→75.70	→75.70	→75.70

Integrity Test Information

Cartridges are factory tested for integrity before shipment. Field Duplication of these tests is not practical because of the complexity of the testing process and absence of commercial portable testing equipment.

Quality Standards

Our goal is to ensure our customers the greatest possible value for their filtration dollar. We achieve both low cost manufacture and high quality by employing state of the art manufacturing equipment. This computer controlled equipment is highly automated, reducing hand operations that compromise quality. Each operation including assembly, testing, cleaning, drying and packaging is done in appropriately rated clean rooms. Critical Process Filtration manages an ISO 9000 facility that produces validated products to rigorous standards. Manufacturing is controlled using sophisticated MRP software that is networked to work stations in manufacturing centers and inspection points. During the manufacturing and inspection processes, data is collected "real time" from machinery and measuring instruments. This allows variable and attribute data to be quickly and easily analyzed to facilitate constant improvements in both quality and cost.

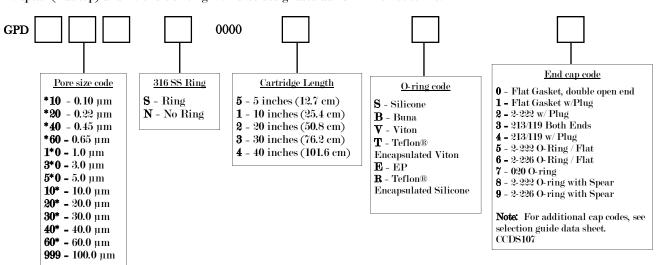
Total Performance

Critical Process Filtration, Inc.® is a vertically integrated supplier of filtration products and services to industries in which filtration is considered to be a critical part of the manufacturing process. We manufacture a complete line of products to help you achieve all your filtration requirements from a single source.



Ordering Information

The cartridge catalog number is made up of several variable characters i.e. pore size, length, O-ring material, and end cap code. For example: a $0.1~\mu m$, 20 inch (50.8~cm) long cartridge with 2-222, Teflon® Encapsulated Viton O-rings, no spear (flat top) and no 316~SS Ring would be designated as: GPD*10N00002T5.





Distributed By: John Mulhern Company PO Box 6604 Santa Rosa, Ca 95406

(800) 761-9201 (707) 578-5105 Fax (707) 578-8692 info@jmulhern.com www.jmulhern.com



WPS grade

Polyethersulfone Membrane Media Filter Cartridges engineered and manufactured for cost effective filtration

Distributed by: John Mulhern Company Santa Rosa, Ca 800 761-9201 707 578-5105 fax 707 578-8692 email: info@jmulhern.com

WPS water grade Polyethersulfone cartridges are designed for general water purpose use, wherever a cost effective membrane filter is required. WPS cartridges are flushed with 17+ megohm-cm water to remove potential extraneous manufacturing debris. Priced below general purpose cartridges, WPS cartridges are still manufactured with the same careful attention to both quality and performance.

Construction Materials 1

Filtration Media:	Polyethersulfone
Filtration Media Support:	Polypropylene
End Caps:	Polypropylene
Center Ĉore:	Polypropylene
Outer support Cage:	Polypropylene
O-rings: Buna, Viton, EP, Silicone	e, Teflon® Encapsu-
lated Silicone, Teflon® Encapsulate	d Viton

¹ All materials of construction are FDA accepted. Final assemblies have been validated to pass USP class 6 Toxicology extractable tests, oxidizable substances for plastics, endotoxin level and other quality tests.

Membrane Bubble Point

(water wetted membrane)

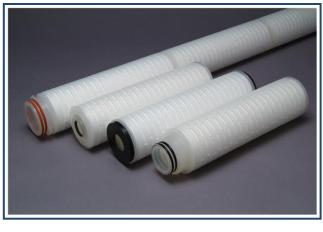
Pore Size	Bubble Point
0.1 µm	60 Psi (4137 mbar)
0.22 µm	44 Psi (3034 mbar)
0.45 µm	25 Psi (1724 mbar)

Dimensions

Length:10 to 40 inches (25.4 to 101.6 cm) nominal **Outside Diameter:**2.75 inches (7.0 cm) nominal

Filtration Area: $5.5 \mathrm{\ ft}^{\ 2} (0.51 \mathrm{\ m}^{2}) \mathrm{\ Per} \ 10" \mathrm{\ length}$

Ordering Information



Flow Rate

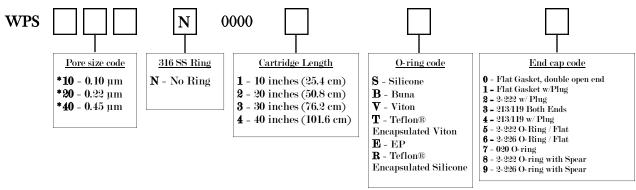
The following table represents typical water flow at a one psi (69 mbar) pressure differential across a single 10 inch cartridge element. The test fluid is water at ambient temperature. Extrapolation for housings with multiple elements and higher pressure drops is acceptable, but as flows increase the pressure drop of the housing becomes more apparent.

Pore Size	0.10 µm	0.22 µm	0.45 µm
GPM	2.0	3.5	6.0
LPM	7.57	13.24	22.71

Maximum Operating Parameters

Forward Differential Pressure: ... 50 psi (3.4 bar) at 20°C. Reverse Differential Pressure: 40 psi (2.7 bar) at 20°C. Maximum Operating Temperature:.... 180°F (82°C) at 10 psid (0.69 bar) in water.

The cartridge catalog number is made up of several variable characters i.e. pore size, length, O-ring material, and end cap code. For example: a $0.10~\mu m$, 20 inch (50.8~cm) long cartridge with 2-222, Silicone O-rings, no spear (flat top) and no 316 SS Ring would be designated as: WPS*10N00002S5.





CPD grade

Commercial Polypropylene Depth Media Filter Cartridges Engineered and manufactured for maximum efficiency and value

Distributed by: John Mulhern Company PO Box 6604, Santa Rosa, Ca 95406

800 761-9201 707 578-5105 fax 707 578-8692 info@jmulhern.com

CPD pleated polypropylene depth cartridges are designed for clarifying applications requiring high flow capacity. The depth media utilized in the CPD product line is high loft Melt-blown polypropylene which gives exceptional flow characteristics and high dirt holding capacity because of its high internal porosity. Fine polypropylene fibers are bonded together to ensure no fiber release in a fiber matrix that maintains high porosity. Rated at 99.9% efficiencies make it a cost effective filter designed to extend final filter life.

Construction Materials 1

Polypropylene
Polypropylene
Polypropylene
Polypropylene
Polypropylene
Thermal Bonding
Silicone, Teflon®
psulated Viton

¹All materials of construction are FDA accepted.

Maximum Operating Parameters

Forward Differential Pressure: 50 psi (3.4 bar) at 20°C. Reverse Differential Pressure: 20 psi (1.4 bar) at 20°C. Operating Temperature: 175°F (80°C) at 10 psid (0.69 bar) in water.

Recommended Change Out Pressure: .. 30 psid (2.07 bar)

Dimensions

Flow Rate

The following table represents typical water flow at a one psi (69 mbar) pressure differential across a single 10 inch cartridge element. The test fluid is water at ambient temperature. Extrapolation for housings with multiple elements and higher pressure drops is acceptable, but as flows increase the pressure drop of the housing becomes more apparent.

Pore	0.10	0.22	0.45	0.65	1.0 µm	3.0 µm	5.0 µm	10 µm	20 µm	30 µm	40 µm	60 µm	100 µm
GPM	1.0	3.0	5.0	6.0	8.0	12	16	18	>20	→20	> 20	>20	→20
LPM	3.79	11.35	18.92	22.71	30.28	45.42	60.56	68.13	→75.70	→75.70	→75.70	→75.70	→75.70

Ordering Information

The cartridge catalog number is made up of several variable characters i.e. pore size, length, O-ring material, and end cap code. For example: a $0.1~\mu m$, 20~inch~(50.8~cm) long cartridge with 2-222, Teflon® Encapsulated Viton O-rings, no spear (flat top) would be designated as: CPD*10N00002T5.

CPD 0000 Pore size code 316 SS Ring Cartridge Length O-ring code End cap code *10 = 0.10 µm N = No Ring 1 = 10 inches (25.4 cm) S - Silicone 0 - Flat Gasket, double open end 3 - 213/119 Both Ends *20 = 0.22 μm 2 = 20 inches (50.8 cm)B - Buna ***40** = 0.45 µm 4 - 213/119 w/ Plug V - Viton **3** = 30 inches (76.2 cm) 5 - 2-222 O-Ring / Flat *60 - 0.65 um **4** = 40 inches (101.6 cm) T - Teflon® 6 - 2-226 O-Ring / Flat 1*0 - 1.0 µm **Encapsulated Viton** 8 - 2-222 O-ring with Spear **E** - EP **3*0 -** 3.0 μm 9 - 2-226 O-ring with Spear R - Teflon® 5*0 - 5.0 nm Encapsulated Silicone **10*** - 10.0 μm 20* - 20.0 µm **30*** - 30.0 µm **40*** - 40.0 μm **60*** - 60.0 μm 999 - 100.0 um